



LOT RESERVATION AGREEMENT

Buyer(s) _____

Lot Number _____ Lot Price \$ _____

Address _____, Lees Summit, MO 64082

Seller agrees to reserve the above-referenced lot for the benefit of the buyer for two weeks for a fully refundable amount of \$1,000.

- At the end of the two week period, buyer has the option:
 - 1) Enter into a valid contract with an approved builder or
 - 2) Enter into a lot option contact with said developer
(Agent can provide a copy of SVF's Lot Option Agreement)

This agreement is intended to Be an expression of Buyer's interest in building in **SUMMIT VIEW FARMS**, and the seller's interest in ultimately selling the described lot to Builder. The Buyer understands the Seller will only sell lots to authorized Builders who submit plans and specifications to the design and Development Committee for approval.

This reservation is the only agreement between the Seller and Buyer and there are no other written or verbal agreements with the Seller or Seller's agents. Buyer may terminate this reservation for any reason.

TIME AND EXACT PERFORMANCE ARE OF THE ESSENCE UNDER THIS RESERVATION AGREEMENT.

BUYER #1 _____ DATE _____

EMAIL _____ CELL # _____

ADDRESS _____

BUYER #2 _____ DATE _____

EMAIL _____ CELL # _____

ADDRESS _____

BUILDER _____

BUYERS AGENT (IF ANY) _____

BY _____ DATE OF ACCEPTANCE _____

SALES PERSON

COMPANY: KELLER WILLIAMS